

Automatic metal-edge filter

AF 71 G

with radial scraper cleaning
Connection size G1

1. Features

MAHLE automatic metal-edge filters are suitable for all applications where low or high-viscosity liquids or pastes have to be filtered and homogenised.

These compact, inline filter systems are designed for automatic cleaning. The system is cleaned by rotating the filter cartridge against a spring actuated scraper.

Advantages:

- Low lifecycle costs because no filter material is consumed
- Cleaning is possible without interrupting filtration
- Precise separation quality in accordance with the metal-edge principle
- Sturdy filter cartridge made of triangular stainless steel wire on a rugged core element
- Efficient filter cleaning assures maximum process stability
- Solid construction and high-quality materials for a long service life
- Modular system for optimum filter selection (small Vario series)
- Modular MAHLE Vario system for optimum filter selection
- Material variants open up a wide range of applications
- Easy maintenance
- Worldwide distribution



2. Operating principle

The MAHLE AF 71 G metal-edge filter belongs to the small Vario series. The MAHLE metal-edge filter system is used to filter and homogenise a wide range of liquids and pastes.

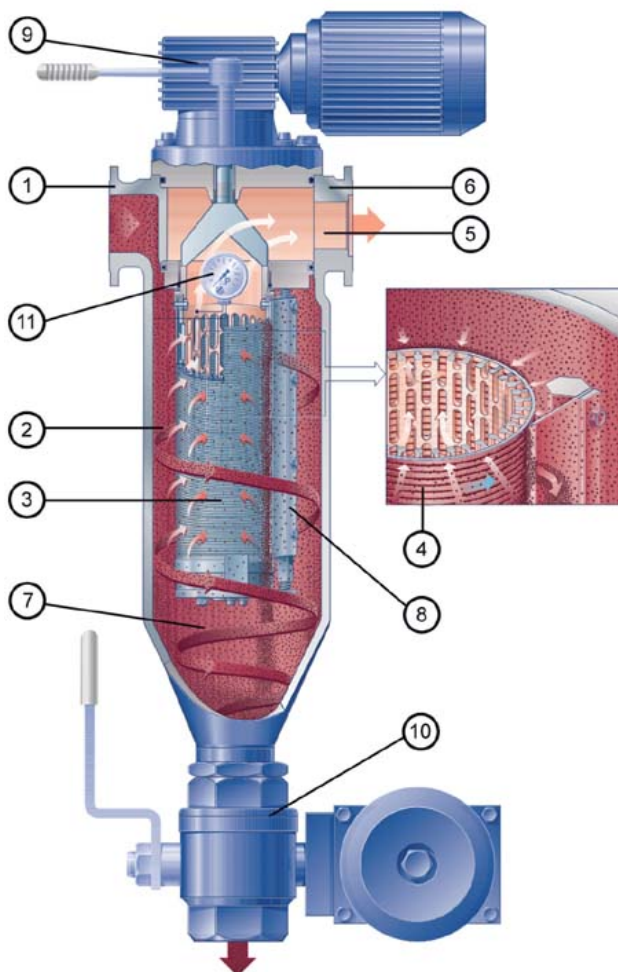
This compact, inline filter system consumes no filter material, which means there is also no need for subsequent disposal. The filter is cleaned either automatically or semi-automatically without interrupting operation. The concentrated solids are drained off simply by opening the system for a short time.

The medium to be cleaned is guided into the filter housing under pressure or in suction mode. It flows inward through the MAHLE filter cartridge. The solids are separated on the surface of the triangular filter cartridge wires. The filtered fluid exits the filter housing at the top opposite the inlet connection.

The filter is cleaned either when a preset differential pressure limit is reached or after a specified cycle time elapses. The MAHLE filter cartridge is rotated against a spring actuated scraper for this purpose. The special gap geometry of the filter cartridge guarantees efficient cleaning.

The particles or agglomerates are skimmed from the surface and settle in the collection cone. The patented filter cartridge bearing (AKF system) prevents high axial forces and facilitates the cleaning process.

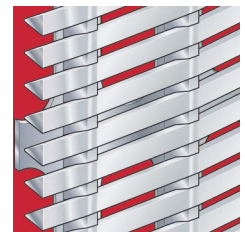
The residue that has settled in the collection cone can be emptied via the drain valve either when the machine is at a standstill or during filtration.



The AF 71 G metal-edge filter can be used with either coiled or welded cartridges:

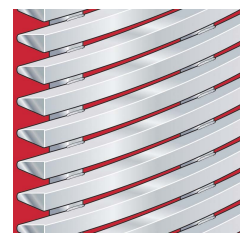
MAHLE coiled cartridge (standard):

- Optimum cleaning by means of sharp-edged triangular wire
- Large effective filter surface
- Small, precise gap widths
- High differential pressure stability and torsional strength
- Several material combinations possible



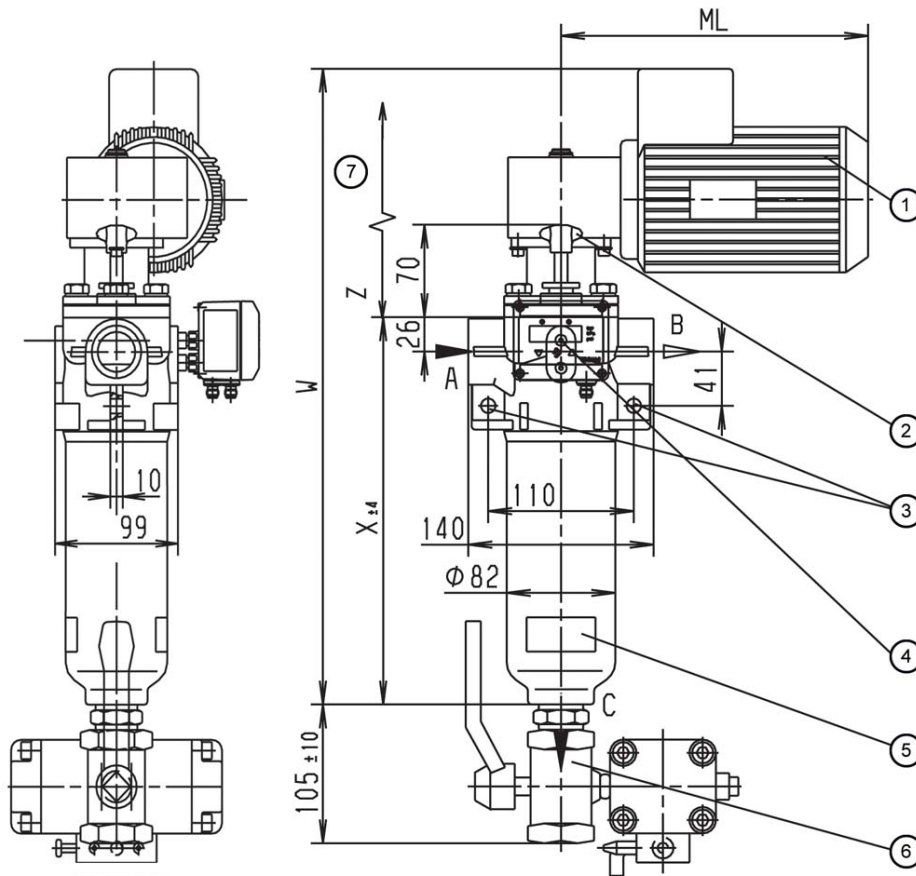
MAHLE welded cartridge:

- High wear resistance to abrasive media
- Sturdy trapezoidal wire for high-viscosity media
- Welded design
- Manufactured in stainless steel



- 1 Inlet connection
- 2 Inlet plenum
- 3 MAHLE filter cartridge
- 4 Triangular wire winding
- 5 Plenum for filtered fluid
- 6 Outlet connection
- 7 Particle collection cone
- 8 Scraper
- 9 Cleaning drive with gear motor or star handle
- 10 Drain valve (automatic or manual)
- 11 Differential pressure indicator/switch

3. Technical data



- 1 Optional for size AF713:
Gear motor can be mounted
turned 90°, 180° or 270°
- 2 Cleaning drive:
Star handle
- 3 Mounting holes Ø11
- 4 Optional: Differential
pressure gauge/switch
- 5 Name-plate
- 6 Optional: Drain valve,
manual or automatic mode
- 7 Z = Clearance required

Filter data

- Max. operating pressure: 40 bar
(other pressure ratings on request)
- Max. operating temperature: 100 °C
- Materials:
- Housing and cover:
Nodular cast iron
 - Internals: St. 1.4301,
nodular cast iron
 - Bearing bushes: PTFE based
 - Seals: FPM (Viton)
 - Welded cartridge: 1.4571
(Δp max. 10 bar)
 - Coiled cartridge: 1.4571 or 1.4571/Al
(Δp max. 40 bar)
- Cover fastening: 4 x M10 hexagon screws
- Optional: Ex protection acc. to ATEX 94/9/EC:
- Electrical components in Ex II 2G T3
 - Mechanical design in Ex II 2G c T3
- Connections and nominal diameters:
- A-inlet, B-outlet, C-drain: G1
 - G-indicator: G1/8
 - All threaded holes acc. to
DIN 3852 form X
- Drive shaft seal: Square seal ring
- Outside coating: Synthetic resin primer,
blue acc. to RAL 5007

Motor data

Worm gear motor
Multi-range winding

	V	Hz	kW	rpm	A	ML
Δ	230 \pm 10%	50	0.06	18	0.6	214
λ	400 \pm 10%	50	0.06	18	0.35	214
Δ	266 \pm 10%	60	0.072	21	0.6	214
λ	460 \pm 10%	60	0.072	21	0.35	214

Protection class: IP55; insulation class F; output torque: 14 Nm

Worm gear motor Ex
Ex II 2G T3; output torque: 14 Nm

Type / dimensions	W [mm]	X [mm]	Z [mm]	Volume [l]	Weight [kg]
AF 711x	240	170	130	0.6	4.2
AF 713x	481	293	250	1.0	10 / 5.5*

* with star handle

Differential pressure stability:


Coiled cartridge: 40 bar, Welded cartridge: 10 bar

Other types available on request!

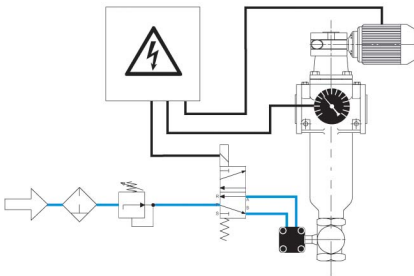
Technical data is subject to change without notice

4. Design and application

Cartridge type (see section 6)	Total surface in cm ²	Gap width in μm / effective filter surface in cm ²														
		30	40	50	60	80	100	130	160	200	250	360	500	1000	1500	2000
AF 7011	71	5	6	8	9	12	14	17	20	24	28	35	42	56	63	68
AF 7031	71	5	6	8	9	12	14	17	20	24	28	35	42	56	63	68
AF 7071	71						8	10	12	14	17	22	28	42	51	
AF 7081	71			5	6	8	10	12	15							
AF 7013	230	14	18	22	26	33	40	50	59	69	81	102	121	162	182	194
AF 7033	230	14	18	22	26	33	40	50	59	69	81	102	121	162	182	194
AF 7073	230						22	28	33	40	49	64	81	121	146	162
AF 7083	230			15	18	23	29	36	43	51	61	79	97	139	162	177

 Recommended design

Cleaning and emptying



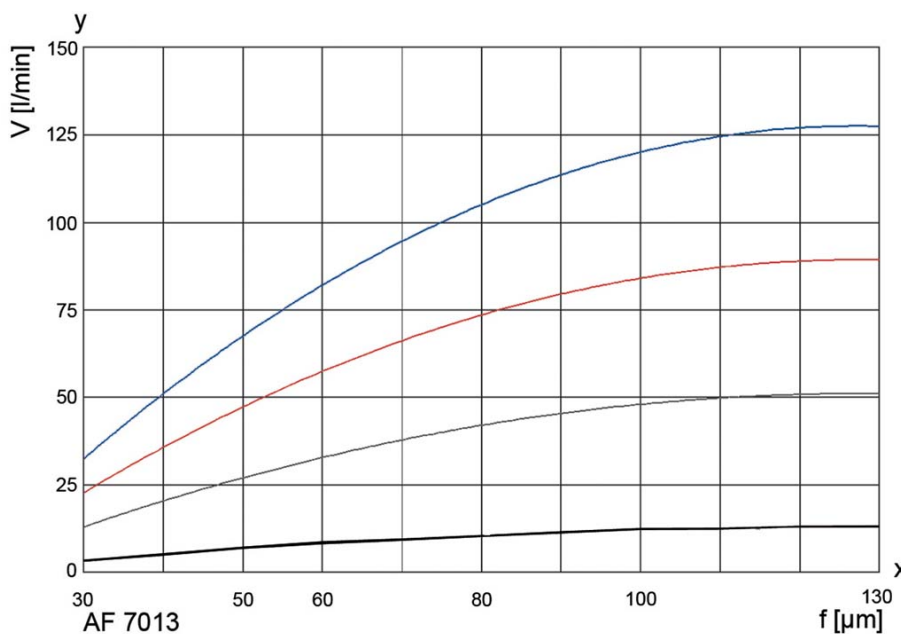
Fully automatic operation:

Filtration usually takes place under pressure. The filter is cleaned after a programmed time or a preset number of cycles or according to the differential pressure. We recommend cleaning the system at approximately 4 times the initial differential pressure. The cleaning motor is operated for around 10 s (about three turns of the filter cartridge). This suffices to clean the filter thoroughly. The motor may need to run continuously in exceptional cases. The drive shaft is always turned clockwise. The drain valve is opened in order to empty the filter. Depending on the residue concentration, this can either take place synchronously with cleaning or be time or cycle controlled. The opening time of the drain valve can be set between 2 and 6 s. The filter can be emptied in suction mode using a buffer or by interrupting the filtration process.

Semi-automatic and manual operation are also possible.

Refer to the Instruction Manual for further information.

5. Efficiency curves



The curves indicate the volume flow through the complete filter system (filter housing including cartridge) and are referred to a differential pressure of 0.3 bar. Specific process information is essential to guarantee reliable operation of an automatic filter.

Viscosity in mm²/s

-  1 mm²/s
-  33 mm²/s
-  100 mm²/s
-  500 mm²/s

y = Volume flow V [l/min]

x = Gap width f [μm]

6. Type number key

Type number key with selection example for AF 7133-1241-10200 /G1

Size

AF 711	1 x 42x68	No. of steps x diameter x length [mm]
AF 713	1 x 42x190	No. of steps x diameter x length [mm]

Cleaning drive

- 1 Star handle
- 3 Gear motor 230/400 V, 50 Hz or 266/460 V, 60 Hz
- 4 Gear motor 230/400 V, 50 Hz Ex II 2G T3

Inlet and outlet connections

12 G1

Permissible operating pressure in bar (housing/cover)

- 4 PN 40
- 5 PN 63
- 6 PN 100

Material Seal FPM, bearing PTFE

- 1 Housing and cover nodular cast iron, steel, aluminium
- 3 Housing and cover steel, grey cast iron or nodular cast iron, internals stainless steel 1.4301 / 1.4571
- 4 Housing and cover steel, grey cast iron or nodular cast iron, aluminium-free
- 6 Housing and cover nodular cast iron with delta seal coating, internals stainless steel 1.4301

Differential pressure indicator and gauge

- 1 PIS 3076, switching level at 1.2 bar, static 63 bar, aluminium / FPM
- 2 PIS 3076, switching level at 0.7 bar, static 63 bar, aluminium / FPM
- 3 PIS 3160, digital Δp gauge, 2 switching levels settable from 0 to 6 bar
- 4 PIS 3160, digital Δp gauge, 2 switching levels settable from 0 to 1.6 bar
- 8 PIS 3076, switching level at 2.2 bar, static 63 bar, aluminium / FPM
- 9 PIS 3076, switching level at 5 bar, static 63 bar, aluminium / FPM

Valves and control throttles

- 0 Without / special version

Drain valve

- 1 Ball valve, manual
- 2 Ball valve, electropneumatic 24 V
- 3 Ball valve, electropneumatic 230 V
- 4 Ball valve, electric 24 V
- 5 Ball valve, electric 230 V

Cleaning valve

- 0 Without / special version

Optional features

- 0 Without / special version
- 1 Bypass valve 20 bar

AF 713 3 - 12 4 1 -1 0 2 0 0 -XXXX (EndNr. für Sonderausführung) /G1

End number	Special vesion
3001	Standard complete inner assembly, without housing or drive
3002	Standard complete inner assembly, without housing, with drive
3700	PTFE seals
Other numbers	On request

Type number key with selection example for coiled or welded cartridges for AF 70

Series						/E1
AF 70	Coiled or welded cartridge with triangular wire winding					
	Material	Core element	Filter medium	Clamp rings	Wire width in mm	
	Coiled cartridge					
	1	Al	1.4571	1.4571	0.5	
	3	1.4581	1.4571	-	0.5	
	Welded cartridge					
	7	-	1.4571	1.4571	1	
	8	-	1.4571	1.4571	0.75	
	Overall length Diameter x length in mm					
	1	42 x 70				
	3	42 x 190				
	Gap width / rating in µm					
	003	30 µm	010	100 µm	036	360 µm
	004	40 µm	013	130 µm	050	500 µm
	005	50 µm	016	160 µm	100	1000 µm
	006	60 µm	020	200 µm	150	1500 µm
	008	80 µm	025	250 µm	200	2000 µm
	Other filter ratings on request					
AF 70	1	3	-005			/E1

7. Spare parts

No.	Designation	Material no.	
		FPM/C steel	PTFE/VA
1	Bush kit		76148654
2	Seal kit (complete)	76148647	
3	Scraper AF 711 / AF 713		71371269 / 71371285
4	Filter cartridge	See name-plate	
5	Flat spring	79745365	

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